



XENYO™ Resin CL500U

Europe-Africa-Middle East: COMMERCIAL

XENYO CL500U is a semi-crystalline blend, developed for exterior automotive parts (except bumper shells) and non automotive parts, requiring good impact, excellent chemical resistance and UV stability.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Taber Abrasion, CS-17, 1 kg	30	mg/1000cy	SABIC Method
Tensile Stress, yield, 50 mm/min	40	MPa	ISO 527
Tensile Stress, break, 50 mm/min	35	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	3	%	ISO 527
Tensile Strain, break, 50 mm/min	80	%	ISO 527
Tensile Modulus, 1 mm/min	2000	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	60	MPa	ISO 178
Flexural Modulus, 2 mm/min	1900	MPa	ISO 178
Hardness, H358/30	85	MPa	ISO 2039-1
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	65	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 0°C	60	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -20°C	30	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	25	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	65	kJ/m ²	ISO 179/1eA
Charpy Impact, notched, 23°C	40	kJ/m ²	ISO 179/2C
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	21	kJ/m ²	ISO 179/1eA
Charpy Impact, notched, -30°C	12	kJ/m ²	ISO 179/2C
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	NB	kJ/m ²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	NB	kJ/m ²	ISO 179/1eU



XENOY™ Resin CL500U

Europe-Africa-Middle East: COMMERCIAL

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
Thermal Conductivity	0.2	W/m-°C	ISO 8302
CTE, 23°C to 80°C, flow	1.3E-04	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	1.3E-04	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	114	°C	ISO 306
Vicat Softening Temp, Rate B/120	116	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	85	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	58	°C	ISO 75/Ae
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow (2) (5)	0.9 - 1.2	%	SABIC Method
Density	1.23	g/cm ³	ISO 1183
Water Absorption, (23°C/sat)	0.5	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.2	%	ISO 62
Melt Volume Rate, MVR at 250°C/5.0 kg	14	cm ³ /10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	>1.E+14	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093
Dielectric Strength, in oil, 3.2 mm	17	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3.1	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.002	-	IEC 60250
Dissipation Factor, 1 MHz	0.02	-	IEC 60250
Relative Permittivity, 50/60 Hz	3.3	-	IEC 60250
FLAME CHARACTERISTICS			
UL Compliant, 94HB Flame Class Rating (3)(4)	1.5	mm	UL 94 by SABIC-IP
FMVSS Burning Speed, thickness 1 mm	52	mm/min	FMVSS 302



XENYO™ Resin CL500U

Europe-Africa-Middle East: COMMERCIAL

PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	90 - 100	°C
Drying Time	2 - 4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	255 - 270	°C
Nozzle Temperature	250 - 265	°C
Front - Zone 3 Temperature	250 - 270	°C
Middle - Zone 2 Temperature	240 - 265	°C
Rear - Zone 1 Temperature	230 - 250	°C
Hopper Temperature	40 - 60	°C
Mold Temperature	60 - 80	°C



XENYO™ Resin CL500U

Europe-Africa-Middle East: COMMERCIAL

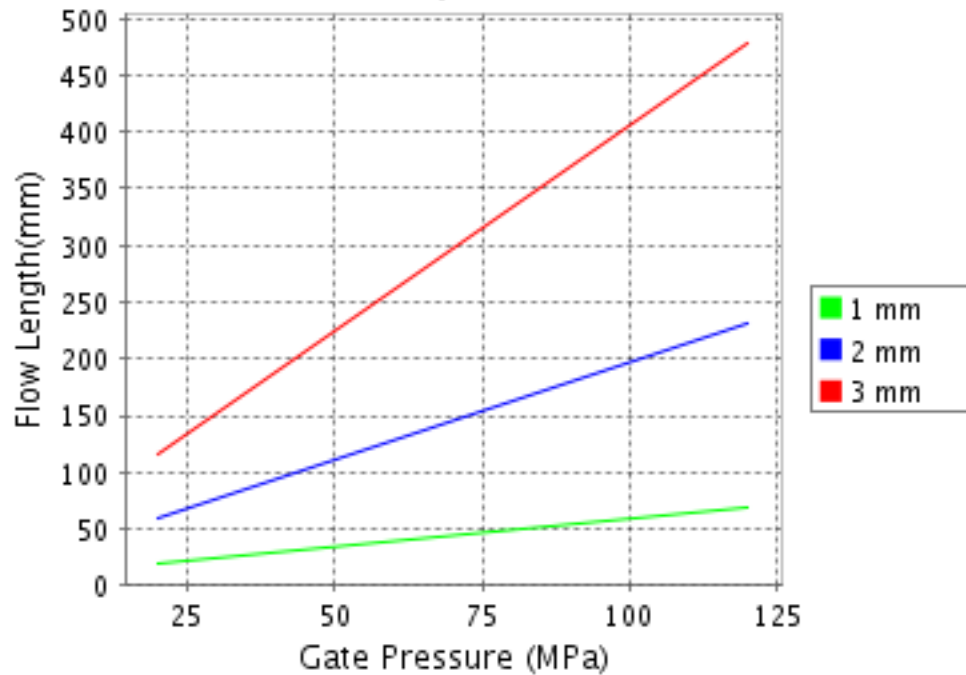
CALCULATED FLOW LENGTH INDICATION

Moldflow® Radial Flow Analysis

XENYO™ CL500U

Melt Temperature : 265°C

Mold Temperature : 70°C



Note: Technical support is recommended if Gate Pressure is greater than 80 MPa. Contact your local representative.

© Moldflow is a registered trademark of the Moldflow Corporation.